

CHEMOMETRICALLY SUPPORTED UHPLC METHOD DEVELOPMENT: A STRATEGY FOR ACHIEVING ECO-FRIENDLINESS

Nevena Đajić, Jovana Krmar, Biljana Otašević, Ana Protić

University of Belgrade - Faculty of Pharmacy, Department of Drug Analysis,
Belgrade, Serbia

Burden of potentially harmful effects of analytical techniques used in pharmaceutical analysis on human health and environment has recently shown a dramatic increase (1). Therefore, analytical methods able to minimize the production of hazardous waste and use less energy are developing. Reversed-phase high performance liquid chromatography (RP-HPLC) is the most frequently used technique in determination of various compounds, due to its representative analytical features (2). However, RP-HPLC is associated with a substantial amount of waste. Simultaneously, pharmaceutical industry seeks for technologies that produce high resolution within a reduced analysis time without loss of separation efficiency (3). Using fully porous sub-2- μ m stationary phase particles provides better resolution in comparison to traditional HPLC stationary phases. However, it causes high column backpressure and thus initiated development of ultra high performance liquid chromatography (UHPLC) instruments. Along with reduced particle size, UHPLC uses shorter columns, which leads to diminished analysis time and minimized production of waste comparing to HPLC. In that respect, UHPLC method for separation of dronedarone hydrochloride and its degradation products was developed utilizing experimental design methodology. Model mixture was selected to cover diversity in physicochemical characteristics. Compounds' varying polarity represents a challenge from the analytical point of view. Dronedarone hydrochloride is lipophilic, thus requires substantial amounts of organic solvent for its elution. In that respect, there is a recognized need for developing a chromatographic method able to separate the aforementioned compounds with reduced organic solvent consumption and/or analysis time. Preliminary experiments determined factors with significant influence on retention. These factors, namely the initial and final content of acetonitrile and time of gradient were varied according to central composite design. The goal was to achieve satisfying separation between critical peak pairs. Firstly, mathematical models for the time of start and end of peak of each critical pair were obtained. Afterwards, the separation factor (*S*) standing for the distance between peaks in one critical pair was indirectly modelled. An appropriate separation is achieved if *S* is higher than zero, which was accomplished with the initial content of acetonitrile of 6% (v/v), the final content of acetonitrile of 50% (v/v), and the gradient duration of 5 min. Ecological acceptability of UHPLC method was evaluated with green analytical procedure index (GAPI), which confirmed eco-friendliness. GAPI showed that the most critical segment is the sample collection and that the advantage should be given to UHPLC over HPLC in terms of energy saving.

References

1. Płotka J, Tobiszewski M, Sulej AM, Kupska M, Górecki T, Namieśnik J. Green chromatography. *J Chromatogr A*. 2013;1307:1-20.
2. Olives AI, Gonzalez-Ruiz V, Martín MA. Sustainable and eco-friendly alternatives for liquid chromatographic analysis. *Acs Sustainable Chemistry & Engineering*. 2017 Jul 3;5(7):5618-5634.
3. Shaaban H. New insights into liquid chromatography for more eco-friendly analysis of pharmaceuticals. *Anal Bioanal Chem*. 2016;408(25):6929-44.

Acknowledgement

This research was funded by the Ministry of Education, Science and Technological Development of Republic of Serbia, Agreement No: 451-03-9/2021-14/200161.

HEMOMETRIJSKI PODRŽAN RAZVOJ UHPLC METODE: STRATEGIJA ZA POSTIZANJE EKOLOŠKE PRIHVATLJIVOSTI

Nevena Đajić, Jovana Krmar, Biljana Otašević, Ana Protić

Univerzitet u Beogradu - Farmaceutski fakultet, Katedra za analitiku lekova,
Beograd, Srbija

Opterećenje štetnim uticajem analitičkih tehnika koje se koriste u farmaceutskoj analizi na zdravlje ljudi i životnu sredinu je doživelo dramatičan porast (1). Iz tog razloga, razvijaju se metode koje generišu manje štetnog otpada i koriste manje energije. Reverznofazna tečna hromatografija pod visokim pritiskom (RP-HPLC) je najčešće korišćena tehnika u određivanju različitih jedinjenja, zahvaljujući svojim reprezentativnim analitičkim osobinama (2). Sa druge strane, primenom RP-HPLC proizvode se značajne količine otpada. U isto vreme, farmaceutska industrija je u potrazi za tehnikama, koje će obezbediti visoku rezoluciju u redukovanim vremenima trajanja analize, bez gubitka efikasnosti razdvajanja (3). Korišćenjem stacionarnih faza sa potpuno poroznim česticama veličine ispod 2 μm obezbeđuje bolju rezoluciju u poređenju sa tradicionalnim HPLC stacionarnim fazama. Međutim, one dovode do visokih pritisaka, koji su kompatibilni sa instrumentima za izvođenje hromatografije pod veoma visokim pritiskom (UHPLC). UHPLC instrumenti koriste više pritiske u kraćim kolona sa smanjenom veličinom čestica, što dovodi do kraćeg trajanja analize i manje produkcije otpada nego kod HPLC. UHPLC metoda za razdvajanje dronedaron hidrochlorida i degradacionih proizvoda razvijena je korišćenjem metodologije eksperimentalnog dizajna. Model smeša je odbrana kako bi se pokrile raznovrsne fizičko-hemijske osobine. Različita polarnost ispitivanih jedinjenja predstavljala izazov sa aspekta analitike. Dronedaron hidrochlorid je lipofilan, pa je za njegovo eluiranje potrebna značajna količina organskog rastvarača. Prema tome, postoji potreba za razvojem hromatografske metode za razdvajanje ovih jedinjenja sa redukovanim upotrebotom organskog rastvarača i/ili smanjenim trajanjem analize. Preliminarni eksperimenti su odredili faktore sa značajnim uticajem na retenciju. Ovi faktori, početni i krajnji udio acetonitrila i vreme trajanja gradijenta su varirani prema centralnom kompozicionom dizajnu. Cilj je bio da se postigne zadovoljavajuće razdvajanje između kritičnih parova. Prvo su dobijeni matematički modeli za vreme početka i kraja pika svakog kritičnog para. Nakon toga, indirektno je modelovan separacioni faktor (S), koji predstavlja razdaljinu između dva pika jednog kritičnog para. Do odgovarajućeg razdvajanja dolazi ukoliko je S veći od 0, što se postiže sa početnim udelom acetonitrila od 6% (v/v), krajnjim udelom acetonitrila od 50% (v/v) i trajanjem gradijenta od 5 minuta. Ekološka prihvatljivost UHPLC metode je potvrđena određivanjem indeksa ekološke prihvatljivosti analitičke procedure (GAPI). GAPI je pokazao da je najkritičniji segment prikupljanje uzorka, kao i da u pogledu energetske uštede prednost nad HPLC treba dati UHPLC metodi.

Literatura

1. Płotka J, Tobiszewski M, Sulej AM, Kupska M, Górecki T, Namieśnik J. Green chromatography. *J Chromatogr A.* 2013;1307:1-20.
2. Olives AI, Gonzalez-Ruiz V, Martín MA. Sustainable and eco-friendly alternatives for liquid chromatographic analysis. *Acs Sustainable Chemistry & Engineering.* 2017 Jul 3;5(7):5618-5634.
3. Shaaban H. New insights into liquid chromatography for more eco-friendly analysis of pharmaceuticals. *Anal Bioanal Chem.* 2016;408(25):6929-44.

Zahvalnica

Ovo istraživanje finansirano je od strane Ministarstva prosvete, nauke i tehnološkog razvoja Republike Srbije broj: broj ugovora 451-03-9/2021-14/200161.